

Dataliner®

Ref. 019881

GYSPOT 32D-X is a convenient piece of equipment for car body welding. This traditional AC spot-welder performs quality spot welds with new body car steel including high strength steel. Thanks to its new electronic controller, setting up the machine is very easy. In automatic mode only select the thickness of the metal. In manual mode adjusting the welding time and the welding current is required. The arm made of aluminium is lightweight and easy to handle. The clamping force can reach 500 daN with 7 bar of air pressure. This AC spot welder has an excellent ratio of price/performance.

GYSPOT 32D-X

DESCRIPTION

Ideal clamp for all types of metal

- Lightweight and easy to handle: Weight : 5 kg
- Single-sided welding tool with 2.5 m cable: spot / slide hammer welding, nut, bolt and rivet welding, carbon shrinking
- Accessory box
- Support cable bracket
- 32 Amps breaker (D curve)

PERFORMANCE

- Welding current :
 - Welding current 7 500 A
 - Forced air-cooling system for cables
 - 200 mm² cross-section Welding cables
 - Modes : one and four pulses.
- Electrode force:
 - Aluminium made electrodes
 - Clamping force : 500 daN with 120 mm arms at 7 bar
 - Front pressure regulator.

MACHINE INTERFACE

Easy to use control panel.

Automatic mode:

Select reference tool thickness.

Manual mode :

Select welding time and welding current

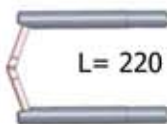
7 500 A
500 daN

Welding
HSS steel

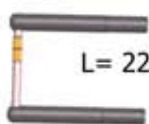


Not contractual picture

Set of 6 arms



L= 220 mm



L= 220 mm



L= 120 mm



50/60Hz	A	I _{RMS} A	mm		U ₀ V	Cables			100% Cu	55x75 x190 cm	kg
			3+3	1,2+3		AIR COOLED	L	Ømm ²			
2x400	32 (D)	7 500	3+3	1,2+3	11	•	2,2m	200	•	55x75 x190	100
						•	2,5m	150			
						—	8m	3x6 H07RNF			

Optional : arm 440 mm
ref : 050532

NF EN 50063

CE NORMES EUROPÉENNES - EUROPEAN STANDARDS
EUROPÄISCHE NORM - NORMAS EUROPEAS
EUROPESE NORM