

Dataliner®

Ref. 019898

GYSPT 32D-C

GYSPT 32D-C is a convenient piece of equipment for car body welding. This traditional AC spot-welder performs quality spot welds with new body car steel including high strength steel. Thanks to its new electronic controller, programming is very easy. In automatic mode only select the metal thickness. In manual mode, adjust the welding time and the welding current. The clamp made of aluminium is lightweight and easy to handle. The clamping force can reach 300 daN with 7 bar of air pressure. This AC spot welder has an excellent ratio price/performance.

DESCRIPTION

Ideal clamp for all types of metal

- Lightweight and easy to handle: Weight : 5 kg
- Electrode with 360° swivel connection
- Single-sided welding tool with 2.5 m cable:
 - Spot / slide hammer welding, nut, bolt and rivet welding, carbon shrinking
- Accessory box
- Support cable bracket
- 32 Amps breaker (D curve)

PERFORMANCE

- Welding current :
 - Welding current 7 500 A
 - Forced air-cooling system for cables
 - 200 mm² cross-section Welding cables
 - Modes : one and four pulses.
- Electrode force:
 - Aluminium made electrodes
 - Clamping force : 300 daN at 7 bar
 - Front pressure regulator.

MACHINE INTERFACE

Easy to use control panel.

Automatic mode: select reference steel plate thickness.

Manual mode : select welding time and welding current

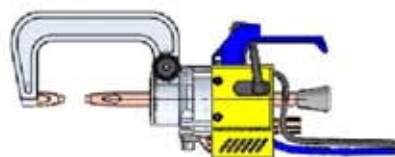
7 500 A
300 daN

Welding
HSS steel



Not contractual picture

Delivered with a set of 3 arms RC1, RC2 & RC3



LxP= 106X34 mm

LxP= 160X80 mm



LxP= 220X450 mm

50/60Hz	A	I _{RMS} A	mm		U ₀ V	Cables			100% Cu	cm	kg
			Spot	Slide		AIR COOLED	L	Ømm ²			
2x400	32 (D)	7 500	3+3	1,2+3	11	•	2,2m	200	•	55x75 x190	100
						•	2,5m	150			
						—	8m	3x6 H07RNF			

NF EN 50063

CE NORMES EUROPÉENNES - EUROPEAN STANDARDS
EUROPSÄSKE NORM - NORMAS EUROPEAS
EUROPESE NORM