

3 Phase "Synergic" welding machine ideal for semi industrial work, maintenance work, Versatile - this machine is compatible with a separate wire feeder, to enable welding of multiple types or diameters, or to extend the range of the welder. Recommended for intensive professional work up to $\varnothing 1.2\text{mm}$ on steel, stainless & aluminium.

3 AVAILABLE MODES

- ✓ **2T** : 2 Times
- ✓ **4T** : 4 Times - to maintain welding current without needing to maintain pressure on the torch trigger.
- ✓ **Spot** : « Spot » welding function (with adjustable spot diameter)

2 MODES : SYNERGIC OR MANUAL

✓ **Synergic Mode** : No need to adjust the wire speed. Microprocessor controlled, the machine automatically selects the optimum welding parameters.

Select :

- Wire Type
- Wire Diameter
- Power: 2 switches = 14 positions

TRIMIG 350-4S DUO automatically adjusts:

- The wire-speed
- Pre-gas and post-gaz
- The burn-back

✓ Manual Mode :

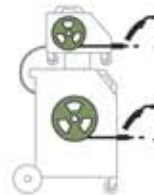
Manual setting of the wire speed.



For management of 2 different gases



- 1- Gaz 1 In
- 2- Gaz 2 In
- 3- Gaz 1 Out (TF 4R)



See the TF 4R wire feeder datasheet - Ref. 033849

Machine without separate wire feeder and accessories - Ref. 033870

SEPARATE WIRE-FEEDER TECHNOLOGY

Instant activation of the torch (TRIMIG 350-4S or TF 4R)

By simply pressing the trigger!

Automatic recall of welding parameters

For each torch (wire type and diameter, type of gas, mode).

PACK TYPE : 021679 (sans mano)



Trimig 350-4S DUO DV
ref. 033870



Separate wire feeder TF 4R
ref. 033849



Air cooled connection cable -70mm²-10m
ref. 034860



Earth clamps 4m-50mm²
ref. 043824



Torch 350 A Air cooled - Steel/stainless -4m
ref. 040946



Torch 350 A Air cooled -Aluminium- 4m
ref. 040953

CE EN 60974-1

3		AM		min > max		GAS NO GAS		100 200 300		Electronic Control		équipé d'origine original equipment originalausstattung equipamiento de fabrica		EN60974-1 (40°C)		U ₀		cm/kg		Protected & compatible POWER GENERATOR (40-15%)	
50/60Hz				0,8	1,2			✓	✓			0,1/1,2	-	270A	350A 35%	17V 41,5V	50x90x88 / 102	17 kVA			
400V 3~	16A	40	0,8																		
230V 3~	25A	350	1,2																		