

- Welding unit with inverter technology piloted by microprocessor.
- The arc dynamic of the product is unique and revolutionary in the market.
- Able to weld all types of electrodes; rutile, basic, stainless steel, cast iron in direct current
- Handy thanks to its low weight (2,9 kg), small dimensions and low power consumption



### MMA

- ✓ Immediate start thanks to the high no-load voltage
- ✓ Constant welding power
- ✓ Very smooth melting thanks to the direct current
- ✓ Insensitive to current fluctuations or arc length.
- ✓ Very good penetration and perfect stability of the arc.



**REF.029972**

Delivered in plastic box with  
 • **Earth cable** (1,6m/ø16mm<sup>2</sup>)  
 • **Electrode holder** (2m/ø16mm<sup>2</sup>)

### ASSETS

- ✓ **ARC FORCE** : Punctual augmentation of intensity in difficult welding cases
- ✓ **HOT START** : increased power at start
- ✓ **ANTI STICKING** : anti-sticking process



**UNIT PROTECTED FOR USE ON GENERATORS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%)**

CE EN 60974-1

50/60Hz	AM	I <sub>2</sub> MMA						EN60974-1 (40°C)		U <sub>0</sub>	mm <sup>2</sup>	cm/kg	Protected & compatible POWER GENERATOR (+/-15%)		
			IA (60%)	X% (I <sub>2</sub> max)	ø1,6	ø2	ø2,5	ø3,2	ø4				ø5	kW	kVA
230V	13A	10A ▽ 130A	62	50	47	24	-	-	45A	5%	80V	10/25	10x17x25 / 2,9	4kW	5,0kVA