

- Welding unit with Inverter technology piloted by microprocessor,
- The arc dynamic of the product is unique and revolutionary on the market,
- Can be used with all types of electrodes : rutilés, basics, stainless steel, cast iron in direct current,
- Very handy, thanks to its small weight (5 kg) and its highly reduced volume.



### MMA :

- ✓ Immediate start thanks to its very high no-load voltage
- ✓ Constant welding power
- ✓ Very smooth melting due to the direct current
- ✓ Insensate to supply current fluctuations or to the arc length
- ✓ Very good penetration and perfect arc stability



Ref.030794 delivered in suit-case with :

- Earth cable
- Electrode-holder

The welding unit presents the following advantages :

- ✓ ARC FORCE : punctual increase of current in difficult welding situation
- ✓ HOT START : increased power at start
- ✓ ANTI STICKING : anti-sticking process

Adapted for use with power generators and protected against current supply variations up to 400V.



CE EN 60974-1

50/60Hz		I <sub>2</sub>		MINI 20'							EN60974-1 (40°C)		U <sub>0</sub>	mm <sup>2</sup>	cm/kg	Protected & compatible POWER GENERATOR (± 15%)	
230V	32A	MMA	10A	ø1,6	ø2	ø2,5	ø3,2	ø4	ø5	I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)	72V	10/25	14x18x27 / 5	7kW	10kVA	
		200A	10A	62	50	47	45	30	21	120A	20%						